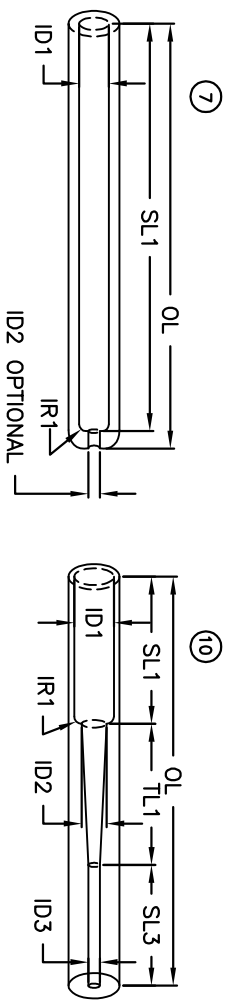
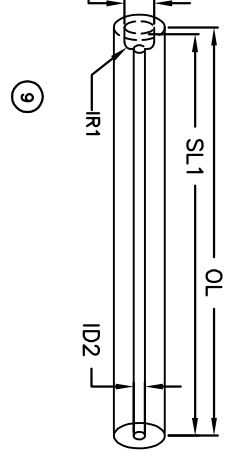


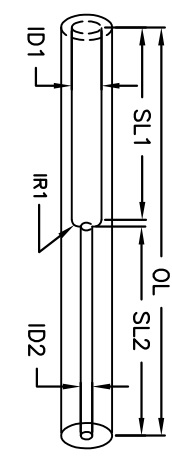
REVISIONS			
NO	REV	DESCRIPTION	DATE APPROVED
00	A	RADIUSED FORMING TIPS TIPPING DIES 7-15-08	EH



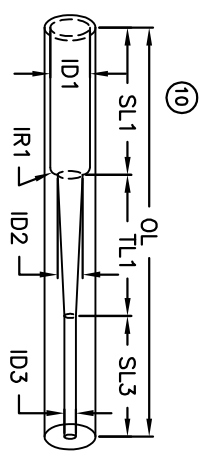
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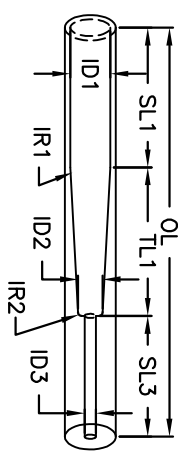
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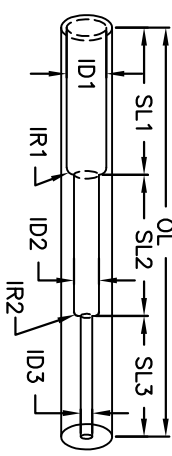
⑨



⑩



⑪



⑫

- ⑦ DOMED END FORMING TIP AND DIES WITH SHORT OR LONG STEPS
- ⑧ DOMED END FORMING TIP AND DIES WITH SHORT OR LONG STEPS
- ⑨ FORMING TIPS AND DIES WITH MULTIPLE SHORT OR LONG STEPS, TAPERS AND RADII
- ⑩ FORMING TIPS AND DIES WITH MULTIPLE SHORT OR LONG STEPS, TAPERS AND RADII
- ⑪ FORMING TIPS AND DIES WITH MULTIPLE SHORT OR LONG STEPS, TAPERS AND RADII
- ⑫ FORMING TIPS AND DIES WITH MULTIPLE SHORT OR LONG STEPS, TAPERS AND RADII

DIMENSIONS AND TOLERANCES			
Overall Length	OL	±1mm	
Straight Length	SL1	±0.010"	±0.0127mm
Straight Length	SL2	±0.010"	±0.0005"
Straight Length	SL3	±0.010"	±0.0127mm
Straight Length	SL3	±0.254mm	±0.0005"
Taper Length	TL1	±0.010"	±0.0127mm
Taper Length	TL2	±0.010"	±0.001"
Flare Proximal	Y N	Flare Distal	Y N
Label AS:			

NOTES, UNLESS OTHERWISE SPECIFIED:
 1. BREAK AND DEBUR ALL SHARP EDGES
 2. MATERIAL: BOROSILICATE

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES
 DECIMAL ±.020 ±0"-Z
 ANGULAR .xxx ±.010
 INTERPRET DIM AND TOL PER ASME Y14.5M - 1992

DRAWN BY: ERIC HASSUR 7-15-08
 CHECKED BY:

FSG #:
 PO #:
 Date:

FARLOW'S SCIENTIFIC GLASSBLOWING, INC. 962 Golden Gate Ter. #B GRASS VALLEY, CA 95945 OFFICE(530)477-5513

TITLE FSG MOLDS RADIUSED FORMING TIPS TIPPING DIES

NO.	PART NAME	REQD MATERIAL
SCALE 1:1	WEIGHT	SHEET